



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3578-041
Job Sheet 177656



Part No: D3578-041

Job Qty: 40 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: A 07.04.11 New issue EC IPP RevB 10.10.21 remove D3569-1 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Waterjet		SL 18/05/18
100	Waterjet	40 pcs	5/22/18	5/22/18	0.00	0.82	Waterjet1		SL 18/05/18
110	QC	40 pcs	5/22/18	5/22/18	0.00	0.00	QC2 Waterjet-2		SL 18/05/18
120	QC	40 pcs	5/22/18	5/22/18	0.00	0.00	QC8-3		38
130	Small Fab	40 pcs	5/22/18	5/22/18	0.00	0.68	Small Fab-4		9-89
140	QC	40 pcs	5/22/18	5/22/18	0.00	0.00	QC5		SL
150	HandFinish	40 pcs	5/22/18	5/22/18	0.00	0.42	HandFinish1		SA 18-05-28
160	QC	40 pcs	5/22/18	5/22/18	0.00	0.00	QC7-2		SL
170	Small Fab	40 pcs	5/22/18	5/22/18	0.00	0.68	Small Fab-4		SL
180	QC	40 pcs	5/22/18	5/22/18	0.00	0.00	QC5		SL
190	Packaging	40 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-1	ST040	MAY 30 2018
200	QC21-SA	40 Ea	5/22/18	5/22/18	0.00	0.00	QC21		MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.2800 sf (.007 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	80 Ea (2 ea)	170-Small Fab	5018535
MS21075L3	Nut Plate	40 Ea (1 ea)	170-Small Fab	5025741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	0	33	0
170-Small Fab	MS20426AD3-3	80	4,860	0
	MS21075L3	40	873	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 3:20 PM Dart.Gagnon.Michelle



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Container No: S072887



Part: D3578-041

Job No: 177656

Serial No/Batch: S072887

Revision:

Inspector:

Date: 05/22/18

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